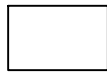


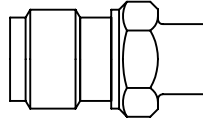


Specificatin No.	Connector	Cable type
SH990428-01	AX-160J , AX-160J-NM , AX-160PJ AX-219J , AX-219J-NM , AX-219PJ AX-219PJ2 , AX-358J , AX-358PJ	SC-160/50 , SC-219/50 SC-358/50 series

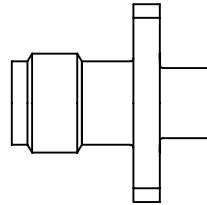
Supplied parts



Dielectric



Body
(Straight type)



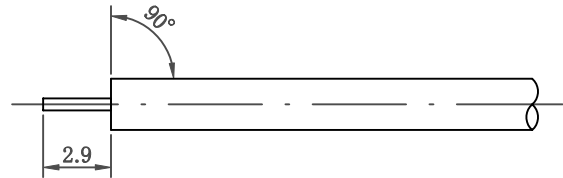
Body
(2 or 4 hole flange type)



Center pin

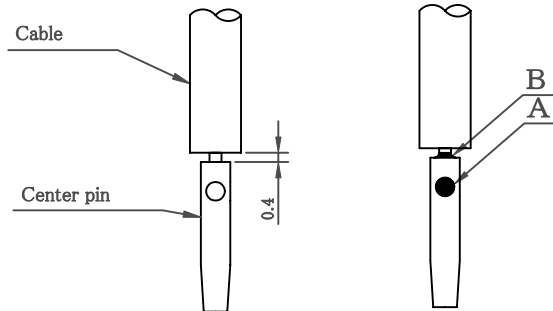
1. Strip cable

- (1) Strip center conductor 2.9mm per diagram.
Do not damage center conductor.
Cut cable end needs to be plain.



2. Soldering center pin

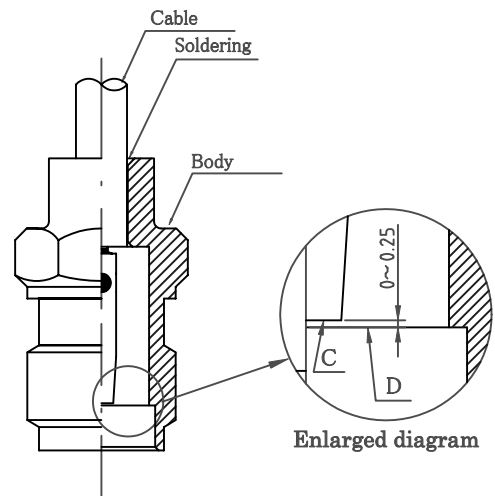
- (1) Insert center conductor of the cable into center pin until firmly fixed.
- (2) Solder center conductor of the cable and center pin.
Try to solder in a short time.
- (3) Check at part A & B, uniformly and adequately soldered.



3. Clean rosin flux

4. Soldering connector body

- (1) Fix position of face "C" of center pin and face "D" of connector body as enlarged diagram.

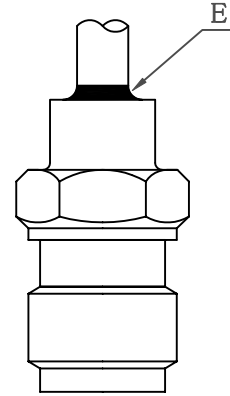


* Please try to solder in a short time.

Date	Drawn	Checked	Approved
1999.4.28	Kasai	Seino	Kasai

Specification No.	Connector	Cable type
SH990428-01	AX-160J , AX-160J-NM , AX-160PJ AX-219J , AX-219J-NM , AX-219PJ AX-219PJ2 , AX-358J , AX-358PJ	SC-160/50 , SC-219/50 SC-358/50 series

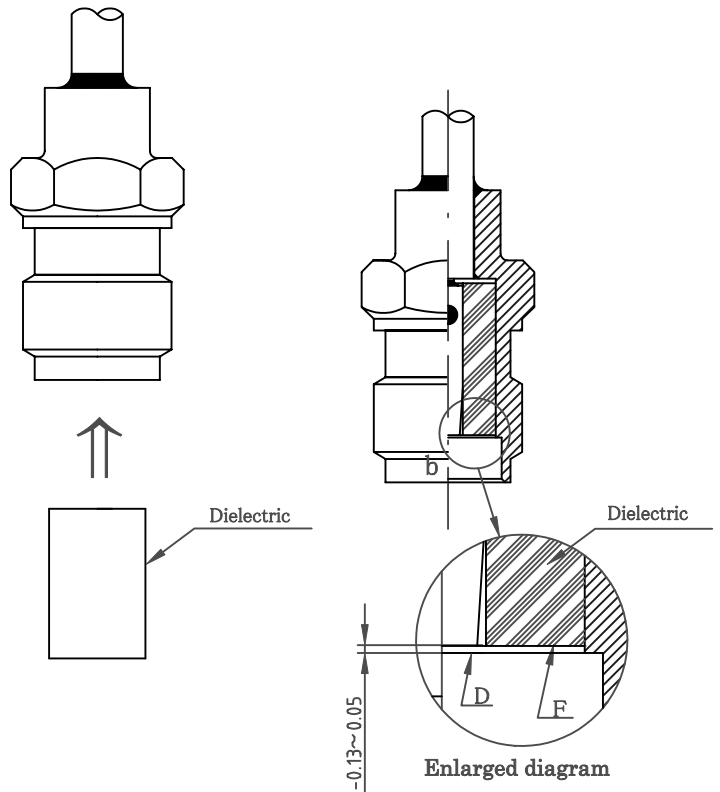
- (2) Solder connector body and cable as diagram. Soldering needs to be short time and avoid excessive heat.
- (3) Inspect solder covers part E uniformly.



5. Clean rosin flux

6. Insertion of dielectric

- (1) Inspect inside of connector body is clean and dry before insertion.
- (2) Insert dielectric into connector body. Do not extrude face "F" of dielectric from face "D" of connector per enlarged diagram.



* Please try to solder in a short time.